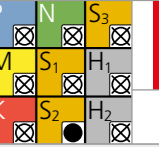


NEW

TN - 3 x d - 6 x d

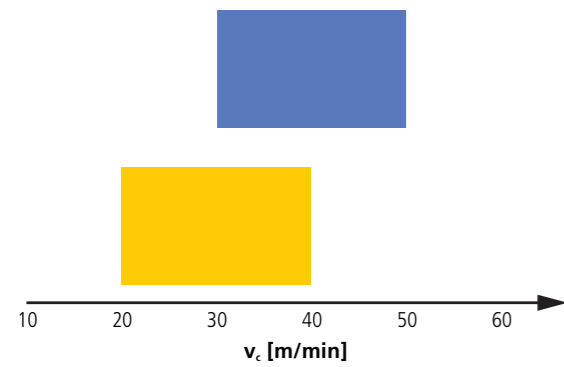
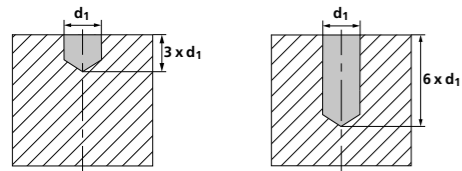
RACCOMANDAZIONI PER L'USO

● Perfettamente consigliato | ● Consigliato | ○ Parzialmente consigliato | ⊗ Non consigliato

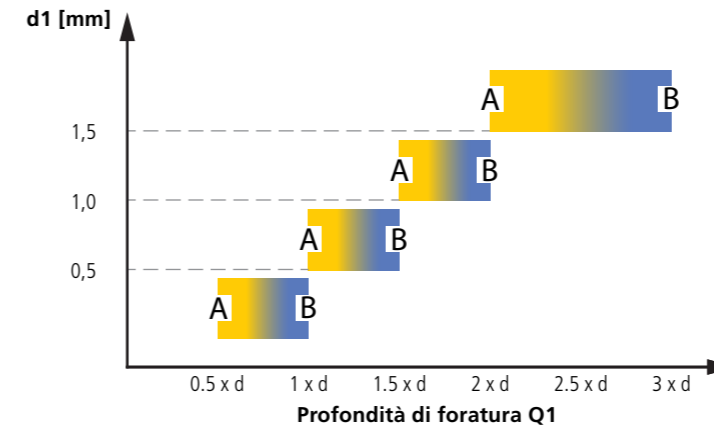


FORATURA CON RAFFREDDAMENTO ESTERNO | PANORAMICA DATI DI TAGLIO

Gruppo materiali	Materiale	N. mat.	DIN	AISI/ASTM/UNS	v _c [m/min]		f [mm/giro]																							
					Medio	Alto	0,2 - 0,4 mm 1/64"				0,5 - 0,9 mm 1/32"				1,0 - 1,2 mm				1,3 - 1,4 mm				1,5 - 1,8 mm 1/32"				1,9 - 2,0 mm			
							Medio	Alto	Q _i	Q _x	Medio	Alto	Q _i	Q _x	Medio	Alto	Q _i	Q _x	Medio	Alto	Q _i	Q _x	Medio	Alto	Q _i	Q _x	Medio	Alto	Q _i	Q _x
S ₂	Titanio puro	3.7035	Gr.2	ASTM B348 / F67	30	60	0.002	0.004	0.5 - 1.0 xd1	1.0xd1	0.005	0.009	1.0 - 1.5 xd1	1.0xd1	0.010	0.012	1.5 - 2.0 xd1	1.0xd1	0.013	0.014	1.5 - 2.0 xd1	1.0xd1	0.015	0.018	2.0 - 3.0 xd1	1.0xd1	0.019	0.020	2.0 - 3.0 xd1	1.0xd1
		3.7065	Gr.4	ASTM B348 / F68																										
	Leghe di titanio	3.7165	TiAl6V4	ASTM B348 / F136																										
		9.9367	TiAl6Nb7	ASTM F1295																										



■ CrazyDrill Titanium TN - olio da taglio
■ CrazyDrill Titanium TN - emulsione



■ A: CrazyDrill Titanium TN - olio da taglio
■ B: CrazyDrill Titanium TN - emulsione