

crazy about

cutting tools

PRODUCTS OVERVIEW 2025

- CENTERING
- DRILLING
- MILLING
- DEBURRING



CUTTING SOLUTIONS FOR DRILLING

RECOMMENDATION FOR USE
 ● Excellent | ○ Good | ◐ Acceptable | ☒ Not recommended

	ø - range [mm]	max. depth	Cooling		P	M	K	N	S ₁	S ₂	S ₃	H ₁	H ₂	Tool Book 2024 - 2027	
			Int.	Ext.	Unalloyed and alloyed steel	Stainless steel	Cast iron	Non ferrous metals	Super alloys	Titanium		CrCo alloys	Hardened steel <55 HRC		Hardened steel ≥55 HRC
										Pure	Alloyed				
Centering tools															
CRAZYDRILL Centro	0.5 – 6.0	Chamfer 90°/120°	-	✓	○	○	○	○	☒	○	○	○	○	p. 56	
CRAZYDRILL Twicenter	0.3 – 10.0	Chamfer 60°/90°/120°	✓	✓	●	●	●	●	●	●	●	●	●	p. 68	

Pilot and short drilling tools

CRAZYDRILL 200	0.1 – 1.5	up to 2.4 x d	-	✓	○	☒	○	○	☒	☒	☒	○	☒	p. 90
CRAZYDRILL Flexpilot ^{STEEL}	0.1 – 2.0	3 x d	-	✓	●	☒	●	●	☒	☒	☒	☒	☒	p. 108
CRAZYDRILL Flexpilot ^{TITANIUM}	0.1 – 1.2	3 x d	-	✓	☒	☒	☒	○	☒	●	●	☒	☒	p. 112
CRAZYDRILL Pilot SST-Inox	0.2 – 2.0	3 x d Chamfer 90°	✓	✓	☒	●	☒	○	●	☒	☒	●	☒	p. 118
CRAZYDRILL Pilot	0.4 – 6.35	2 x d Chamfer 90°	-	✓	●	○	●	●	☒	●	●	☒	●	p. 128
CRAZYDRILL Crosspilot	0.4 – 6.35	2 x d	-	✓	●	○	●	●	☒	●	●	☒	●	p. 140
CRAZYDRILL Coolpilot	1.0 – 6.35	3 x d Chamfer 90°	✓	-	☒	●	☒	☒	●	☒	☒	●	☒	p. 152
CRAZYDRILL Coolpilot Titanium ^{ATC}	1.0 – 6.35	3 x d Chamfer 90°	✓	-	☒	☒	☒	☒	☒	●	☒	☒	☒	p. 162
CRAZYDRILL Hexalobe	0.9 – 3.8 (T4 – T30)	up to 0.9 x d Chamfer 120°	-	✓	☒	●	☒	☒	☒	●	●	☒	☒	p. 182
CRAZYDRILL Hexalobe ^{AT}	0.9 – 3.8 (T4 – T30)	up to 0.9 x d Chamfer 120°	-	✓	☒	●	☒	☒	☒	●	●	☒	☒	p. 183

Drilling tools

CRAZYDRILL 210	0.1 – 3.0	up to 8 x d	-	✓	○	☒	○	○	☒	☒	☒	○	☒	p. 196
CRAZYDRILL Steel	0.4 – 6.35	4 x d 6 - 7 x d	-	✓	●	☒	●	○	○	○	○	○	○	p. 210
CRAZYDRILL SST-Inox	0.2 – 2.0	8 x d 12 x d	✓	✓	☒	●	☒	○	●	☒	☒	●	☒	p. 242
CRAZYDRILL Alu	0.4 – 3.0	5 x d 10 x d	-	✓	☒	☒	☒	●	☒	☒	☒	☒	☒	p. 226
CRAZYDRILL Titanium	0.2 – 2.0	3 x d 6 x d	✓	✓	☒	☒	☒	☒	●	●	☒	☒	☒	*
CRAZYDRILL Cool	0.75 – 6.0	6 x d 10 x d 15 x d	✓	-	●	○	●	○	○	○	○	○	○	p. 256
CRAZYDRILL Cool XL	1.0 – 6.0	15 x d, 20 x d, 30 x d	✓	-	●	○	●	●	☒	○	○	○	○	p. 282
CRAZYDRILL Cool SST-Inox	1.0 – 6.35 1.45 – 6.35 2.0 – 6.35	6xd, 10xd, 15xd, 20xd 30 x d 40 x d	✓	-	☒	●	☒	☒	●	☒	☒	●	☒	p. 306
CRAZYDRILL Flex ^{STEEL}	0.1 – 2.0	20 x d, 30 x d	-	✓	●	☒	●	●	☒	☒	☒	☒	☒	p. 371
CRAZYDRILL Flex ^{TITANIUM}	0.1 – 1.2	30 x d	-	✓	☒	☒	☒	○	☒	●	●	☒	☒	p. 388
CRAZYDRILL Flex ^{SST-INNOX}	0.3 – 1.2	50 x d	✓	-	☒	☒	☒	○	●	☒	☒	●	☒	p. 396
CRAZYDRILL Cool Titanium ^{ATC}	0.2 – 2.0	30 x d	✓	-	☒	●	☒	○	●	☒	☒	●	☒	p. 348
CRAZYDRILL Cool Titanium ^{PTC}	1.0 – 6.35	6 x d 10 x d	✓	-	☒	☒	☒	☒	☒	●	☒	☒	☒	p. 352
CRAZYDRILL Cool Titanium ^{PTC}	1.0 – 6.35	3 x d 6 x d	✓	-	☒	☒	☒	☒	☒	●	☒	☒	☒	p. 352

CUTTING SOLUTIONS FOR MILLING

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	ø - range [mm]	max. depth	Cooling		P	M	K	N	S ₁	S ₂	S ₃	H ₁	H ₂	Tool Book 2024 - 2027	
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											Pure	Alloyed			
CRAZYMILL Cool Micro Z3-Z4	0.2-1.0	3 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 418	
CRAZYMILL Cool Square Z2	0.3-6.35	1.5 x d 3 x d 5 x d	✓	-	●	●	●	●	●	●	●	●	☒	p. 452	
CRAZYMILL Cool Corner radius Z2	0.3-6.35	1.5 x d 3 x d 5 x d	✓	-	●	●	●	●	●	●	●	●	☒	p. 452	
CRAZYMILL Cool Square Z4	1.0-8.0	2 x d 3 x d 4 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 478	
CRAZYMILL Cool Corner radius Z4	1.0-8.0	2 x d 3 x d 4 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 478	
CRAZYMILL Cool CF Square Z4-Z5	1.0-8.0	3 x d 4 x d	✓	-	●	●	●	●	●	●	●	☒	☒	*	
CRAZYMILL Cool SF Square Z5-Z6	1.0-8.0	3 x d 4 x d	✓	-	●	●	●	●	●	●	●	☒	☒	*	
CRAZYMILL Hexalobe Hexalobe Z3-Z4	0.2-1.0 (T4 – T30)	3.5 x d 5 x d	-	✓	☒	●	☒	☒	☒	●	●	☒	☒	p. 512	
CRAZYMILL Cool P&S Square Z3	1.0-8.0	2.5 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 526	
CRAZYMILL Cool P&S Corner radius Z3	1.0-8.0	2.5 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 526	
CRAZYMILL Cool Ball Z2	0.3-8.0	2 x d 3 x d 5 x d	✓	-	●	●	●	●	●	●	●	●	☒	p. 566	
CRAZYMILL Cool Ball Z4	1.0-8.0	2 x d 3 x d 3.5 x d 4.5 x d 5 x d	✓	-	●	●	●	●	●	●	●	●	☒	p. 594	

Deburring tools

CRAZYMILL Frontchamfer	1.0-6.0	-	-	✓	●	●	●	●	●	●	●	●	☒	p. 646
CRAZYMILL Backchamfer	0.36-5.7	3 x d 5 x d	-	✓	●	●	●	●	●	●	●	●	☒	p. 647
CRAZYMILL Doublechamfer	0.9-5.7	3 x d 6 x d	-	✓	●	●	●	●	●	●	●	●	☒	p. 648
CRAZYMILL Radiuschamfer	1.0-6.0	4 x d	-	✓	●	●	●	●	●	●	●	●	☒	p. 649

* see dedicated brochures

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